

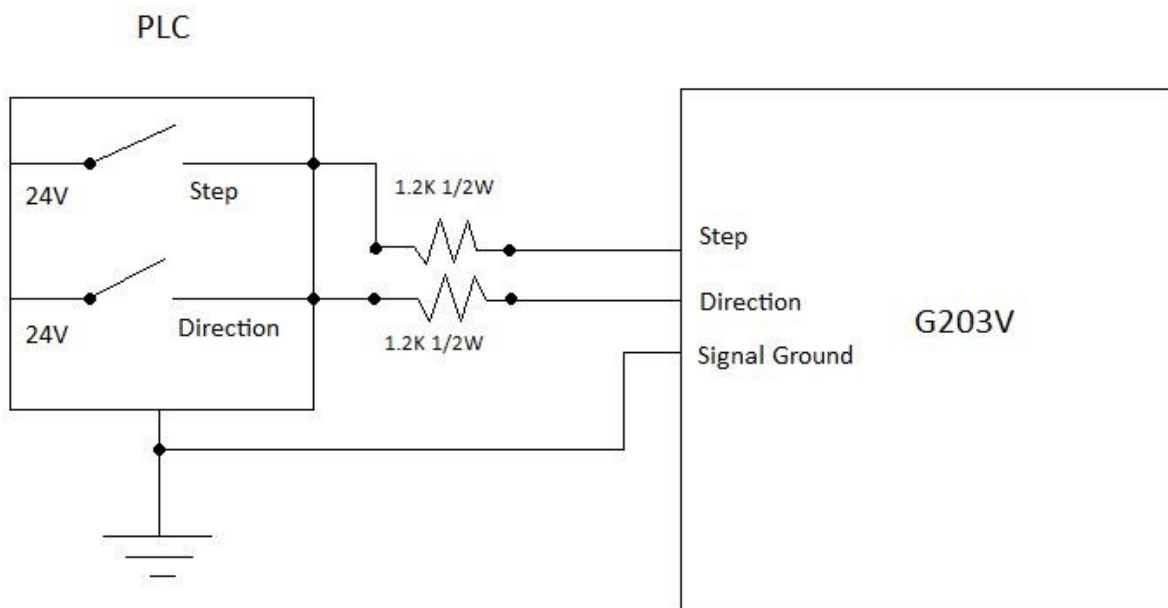
Running Your G203V with a Current Source PLC

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In order to run your G203V with a PLC you must use the following formula:

$$R = \frac{V_{\text{PLC}} - 5}{.016}$$

This formula will give you the size of the resistor you must have on both your step and direction input into the drive to scale down your PLC voltage to what the G203V can use. When it is all hooked up, it should resemble the diagram below.



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